



Requires passenger side Trans-cross member mod on all S-Series trucks except ZR2, and Highrider Models!!! 82-94 transmission cross member shown below!

95 up trans cross member is the same dimensionally, but tubular in shape!!



1. First determine overall length!
2. Mark $2\frac{1}{4}$ " and $6\frac{1}{2}$ " from the outside of the cross member on the passenger side then cut at each marked location.
3. Cut $\sim\frac{1}{4}$ " off the larger part of the transmission cross member to make up for the additional width the of (2) $\frac{1}{4}$ " plates recommended.
4. Place the $2\frac{1}{4}$ " plates between the 3 cross member parts, if the overall length is the same, weld the cross member together as shown above. If not cut or trim the cross member until the overall length is the original length.

Although this mod is relatively easy, modified cross members can be ordered for \$50.00. (\$175.00 Core Charge)

REALIFT Questions / Tech 1-(520)-487-2731, Mobile Techline 1-(520)-971-4816
jeremiah@realiftsusp.com www.realiftsusp.com